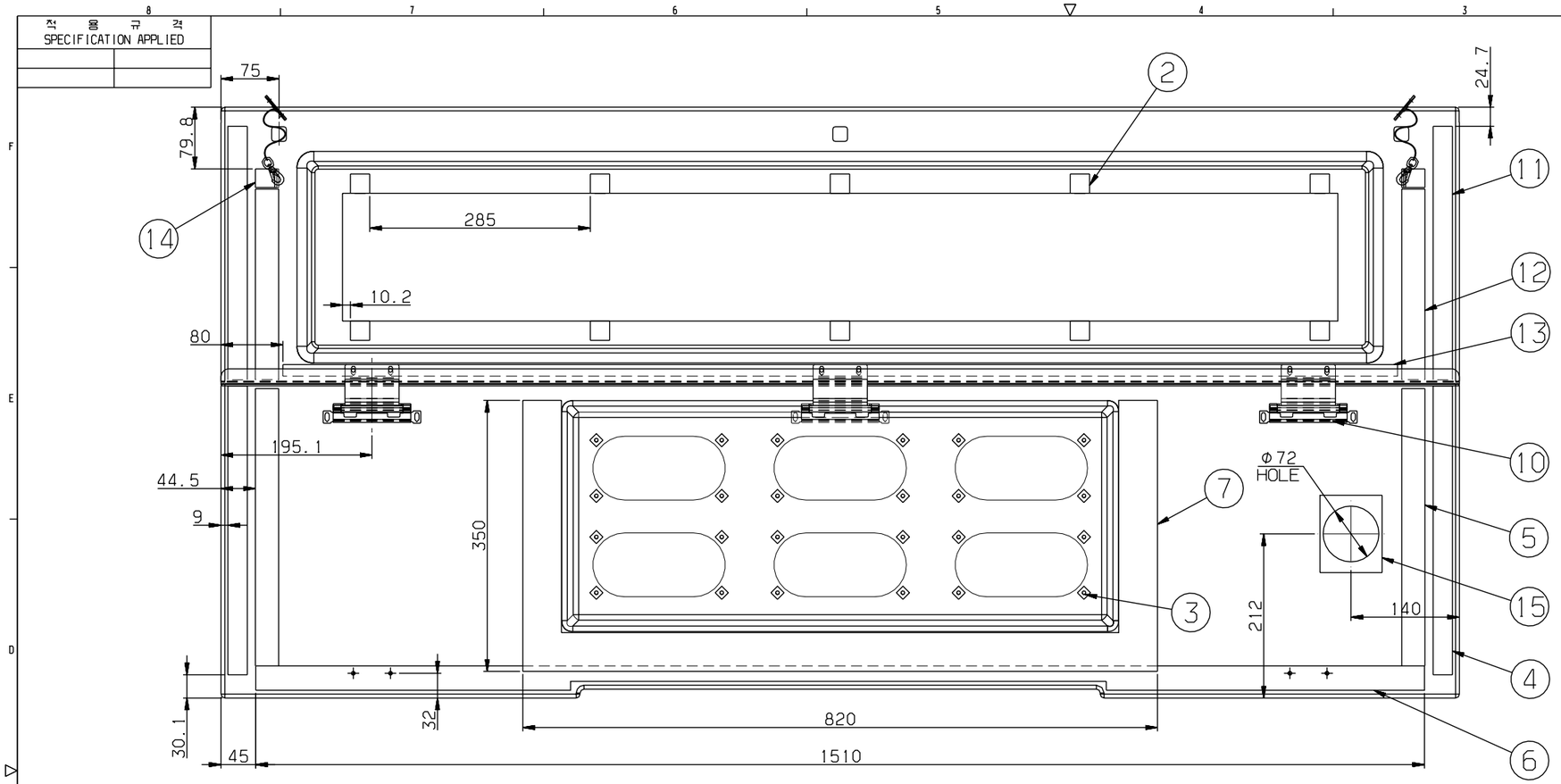
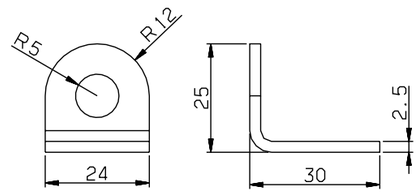
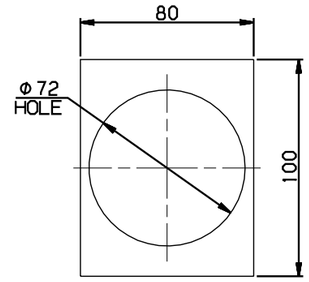
SPECIFICATION APPLIED





DETAIL #14
SCALE=1/1



DETAIL #15
SCALE=1/2

DETAIL #6

DETAIL #13

DETAIL #8
SCALE=1/2

15	RFC23109EJ0-015	TAP SEAT	SUS304	1		T2.5X100X80
14	RFC23109EJ0-014	RACK HOOK	SUS304	2		
13	RFC23109EJ0-013	SUPPORT	SUS304	1		
12	RFC23109EJ0-012	SUPPORT	SUS304	2		T2.5X30X246.2
11	RFC23109EJ0-011	PACKING	CR SPONGE	2		T7X25X327.5
10	RFC23109EJ0-010	HINGE	ASSY	3		
9	RFC23109EJ0-009	PANEL	FRP	1		T2.5
8	RFC23109EJ0-008	ROPE HOOK	ASSY	2		L=500
7	RFC23109EJ0-007	PACKING	CR SPONGE	1		T50X40
6	RFC23109EJ0-006	SUPPORT	SUS304	1		T2.5
5	RFC23109EJ0-005	SUPPORT	SUS304	2		T2.5X30X367.7
4	RFC23109EJ0-004	PACKING	CR SPONGE	2		T7X25X373
3	RFC23109EJ0-003	TAP SEAT	SUS304	24		T3X12X12
2	RFC23109EJ0-002	TAP SEAT	SUS304	10		T2.5X25X25
1	RFC23109EJ0-001	PANEL	FRP	1		T2.5
품번 NO.	부품 번호 PART NO.	품 명 DESCRIPTION		재 질 MATERIAL	수량 Q'TY	중량 W.T	비 고 REMARKS

일반공차 GENERAL TOLERANCE			
치수 구분		GRADE A	GRADE B
절삭 가공	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
판금	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5

주조 구분품 CASTING	GRADE A	GRADE B
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1

용접 구조물 WELDING	GRADE A	GRADE B	GRADE C
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3~6	0.05	0.1	0.2

기계 가공품 MACHINING	GRADE A	GRADE B	GRADE C
	~ 3	0.05	0.1	0.2

규정시앖은 일반공차표 GENERAL TOLERANCE

기 호 MARK	일 자 DATE	변 경 내 역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP

참고번호 REF. NO.

승인 APP	JeongYul Lee 2014.09.15	재질 MAT'L	ASSY	마 감 치	TITLE: PANEL, CEILING (1)
검도 CHK	KeongBong Park 2014.09.15	총중량 G.W			
설계 DGN	JinWoo Jeong 2014.09.15	일 반 공 차	MC WD CT	도면 번호 DRG. NO	RFC23109EJ0 Ver. 00 Rev. --
제도 DRG	JinHee Jeong 2014.09.10		B B B	SCALE 1/5	MS 매수 SHEET 2 of 2
			SIZE A2		

HYUNDAI Rotem 현대로템주식회사

본-PRJT

정리번호

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